



DOWEX™ MR-3 LC NG

A Mixed Ion Exchange Resin for Demineralization in Nuclear and High Purity Demineralization Water Applications

Product	Type	Matrix	Functional group
DOWEX™ MR-3 LC NG	1:1 by equivalents cation:anion	Styrene-DVB, gel	Sulfonic acid Quaternary amine

Guaranteed Sales Specifications		OH ⁻ form		H ⁺ form						
Total exchange capacity, min.	eq/L	1.2	2.0							
	kgr/ft ³ as CaCO ₃	26.2	43.7							
Water content	%	60 max.	46 - 52							
Bead size distribution†										
> 1,200 μm, max. (16 mesh)	%	2	2							
< 420 μm, max. (40 mesh)	%	1	1							
< 300 μm, max. (50 mesh)	%	0.2	0.1							
Whole uncracked beads, min.	%	95	95							
Crush strength										
Average, min.	g/bead	350	500							
> 200 g/bead, min.	%	95	—							
> 300 g/bead, min.	%	—	95							
Ionic conversions										
Cation resin					H ⁺ 99.7%, min.					
Anion resin	OH ⁻ 95% min.	Cl ⁻ 0.1% max.	CO ₃ ⁻ 5% max.	SO ₄ ⁼ 0.1% max.						
Trace metals, ppm dry resin, max.										
	Na	Fe	Cu	Al	Mg	Ca	Co	Pb	Hg	Heavy metals (as Pb)
Cation	50	50	10	50	50	50	30	10	10	10
Anion	40	50	10	50	50	50	30	10	10	10

Typical Physical and Chemical Properties		OH ⁻ form		H ⁺ form	
Particle density	g/mL	1.08	1.22		
Shipping weight**	g/L		720		
	lbs/ft ³		45		

Recommended Operating Conditions	• Maximum operating temperature	60°C (140°F)
	• pH range	0 - 14
	• Bed depth, min.	800 mm (2.6 ft)

† For additional particle size information, please refer to Particle Size Distribution Cross Reference Chart (Form No. 177-01775)

** As per the backwashed and settled density of the resin, determined by ASTM D-2187.

Typical Properties and Applications

DOWEX™ MR-3 LC NG ion exchange resin is a 1:1 equivalent mixture of DOWEX HGR NG (H) cation and DOWEX SBR LC NG (OH) anion resins. This mixed resin product consists of high purity cation and anion components to enable high quality water production in nuclear applications. Residual chloride and sulfate levels are each less than 0.1% of the total ionic sites of the anion resin.

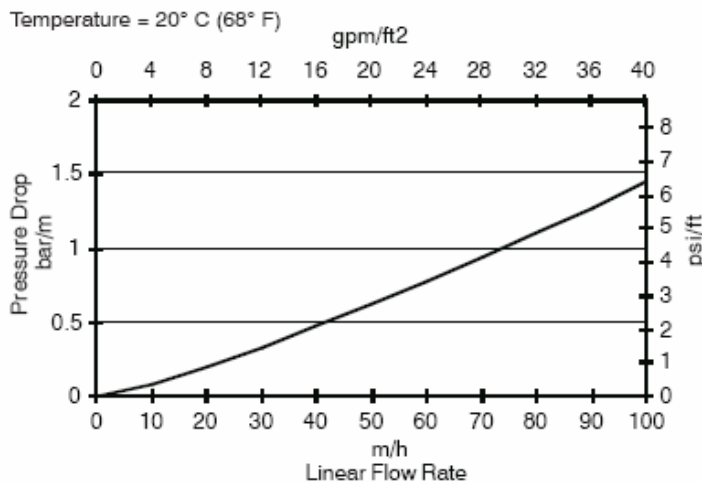
DOWEX MR-3 LC NG resin may be used in a variety of applications, including:

- radwaste treatment
- pond water treatment
- reactor coolant cleanup
- high purity mixed bed demineralization

Packaging

50 liter or 5 cubic foot fiber drums

Figure 1. Pressure Drop Data



For other temperatures use:

$$P_T = P_{20^\circ\text{C}} / (0.026 T_{\text{C}} + 0.48), \text{ where } P \equiv \text{bar/m}$$

$$P_T = P_{68^\circ\text{F}} / (0.014 T_{\text{F}} + 0.05), \text{ where } P \equiv \text{psi/ft}$$

DOWEX™ Ion Exchange Resins

For more information about DOWEX resins, call the Dow Water Solutions business:

North America: 1-800-447-4369
 Latin America: (+55) 11-5188-9222
 Europe: (+32) 3-450-2240
 Pacific: +60 3 7958 3392
 Japan: +813 5460 2100
 China: +86 21 2301 9000
<http://www.dowwatersolutions.com>

Warning: Oxidizing agents such as nitric acid attack organic ion exchange resins under certain conditions. This could lead to anything from slight resin degradation to a violent exothermic reaction (explosion). Before using strong oxidizing agents, consult sources knowledgeable in handling such materials.

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