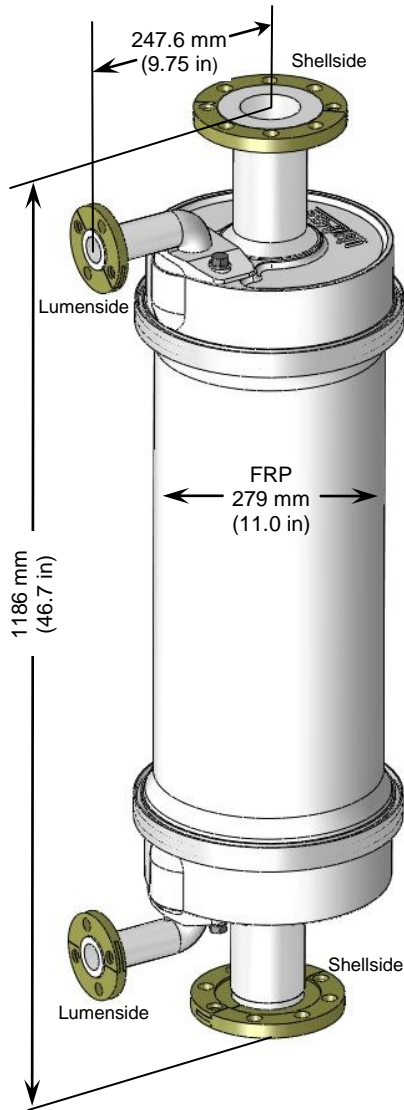


# 10 x 28 INDUSTRIAL PRODUCT DATA SHEET

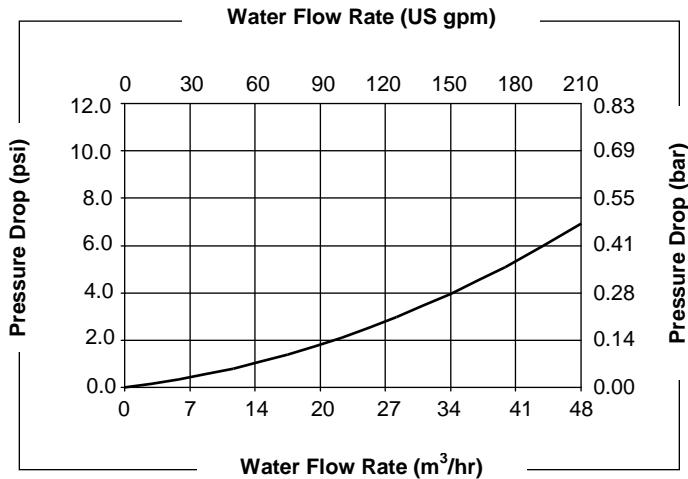
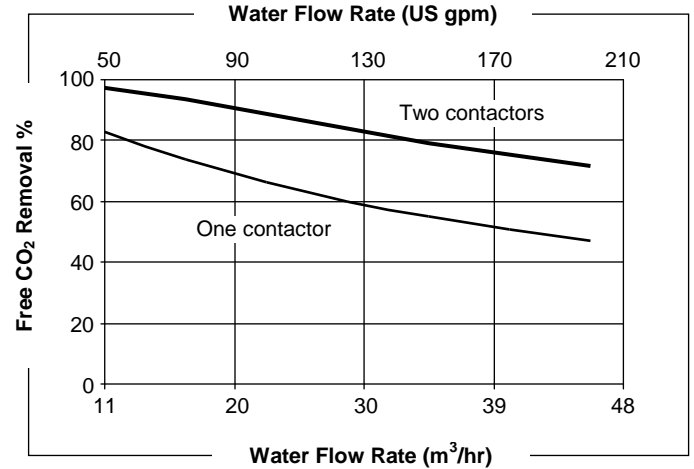
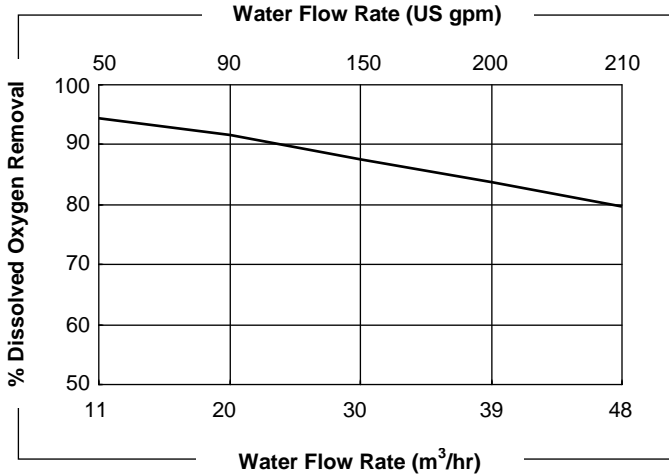
## INDUSTRIAL



Membrane Characteristics	
Cartridge Configuration	Industrial Use Extra-Flow with Center Baffle
Liquid Flow Guidelines	10 – 48 m <sup>3</sup> /hr (44 – 210 gpm)
Membrane Type	X-IND Fiber
Membrane/Potting Material	Polypropylene / Epoxy
Typical Membrane Surface Area	131 m <sup>2</sup> (1410 ft <sup>2</sup> )
Priming Volume	
Shellside	26.1 L (6.9 gal)
Lumenside	10.6 L (2.8 gal)
Pressure Guidelines*	
Maximum Shellside <u>LIQUID</u> Working Temperature/Pressure	5-50° C, 4.1 bar (41-122° F, 60 psig)
If no vacuum is used, 1.05 bar (15 psig) can be added.	
Maximum Applied Gas Pressure	In European Union Countries 4.5 bar (65 psi) In Rest of World 5.2 bar (75 psi)
Max applied gas pressure is for integrity testing at ambient temperatures. Normal operating pressures are typically lower.	
*Pressures are based on non-dangerous liquids and gasses per the European Union Pressure Equipment Directive /97/23/EC. See Operating Guide for pressure limits in the European Union with dangerous liquids and gasses. Also, see Operating Guide for complete temp/pressure limits for housings and membrane. Note: Liquid pressure should always exceed gas pressure.	
Housing Options and Characteristics	
Material	Fiber Reinforced Plastic (FRP) for Industrial Use Exterior finish is gray
Flange Connections	
Shellside (Liquid Inlet/Outlet)	<ul style="list-style-type: none"> <li>3 inch class 150 raised face flange per ANSI B16.5</li> <li>80A at 10K flat face flange per JIS B2238</li> </ul>
Lumenside	<ul style="list-style-type: none"> <li>1 inch class 150 raised face flange per ANSI B16.5</li> <li>50A at 10K flat face flange per JIS B2238</li> </ul>
Mounting Kit	
A Mounting Kit with 2 cradles and 2 straps is available and sold separately. It will hold the contactor horizontally or vertically.	
Seal Options	
Material	EPDM (ANSI / NSF 61)
Applications	General Purpose
Weight	
Dry	33 kg. (73 lbs.)
Liquid full (shellside)	57 kg. (125 lbs.)
Cartridge only – dry	10 kg. (23 lbs.)
Shipping weight	44 kg. (98 lbs.)
Regulatory	
Meets RoHS threshold limits. Complies with the PED 97/23/EC and is manufactured with sound engineering practice. This contactor is <b>NOT</b> manufactured with FDA compliant materials.	

**NOTE:** All dimensions are nominal values

## 10 x 28 INDUSTRIAL PRODUCT DATA SHEET



Cartridge Specifications		
Characteristics	Test Conditions	Specifications
Performance O <sub>2</sub> Removal	Shellside water flow: 160 gpm, 20°C (68°F) Lumenside N <sub>2</sub> Flow: 6.5 ft <sup>3</sup> /min, 1.0 atm at 20°C	80.1% minimum
Pressure Drop	Shellside water flow: 160 gpm, 20°C (68°F)	6.9 psi maximum

Curves represent nominal values, generated using water at 20°C. Characteristics may change under different operating conditions.

Test condition O<sub>2</sub> Removal: N<sub>2</sub>-vacuum combo mode, vacuum: 50 mm Hg  
N<sub>2</sub> sweep: 0.25 scfm at 20°C.

Test condition CO<sub>2</sub> Removal: Air vacuum combo mode, vacuum: 75 mm Hg, air sweep, 1 scfm at 25°C.

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