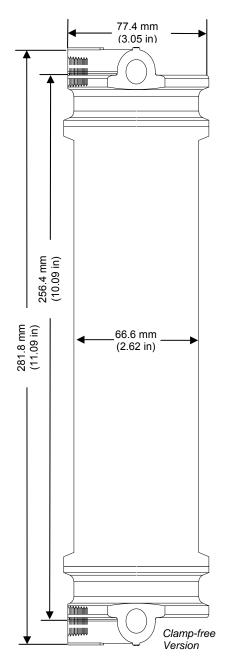


## 2.5 x 8 EXTRA-FLOW PRODUCT DATA SHEET

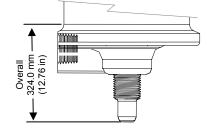
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**Membrane Characteristics** 



Cartridge Configuration	Extra-Flow with Center Baffle			
Liquid Flow Guidelines	0.1 – 0.7 m <sup>3</sup> /hr (0.5 – 3 gpm)			
Membrane Type	X50 Fiber	X40 Fiber Recommended for O <sub>2</sub> removal		
	Recommended for CO <sub>2</sub> removal from liquid and other	from liquid and other gas transfer		
	gas transfer applications	applications		
Membrane/Potting Material		ne / Polyethylene		
Typical Membrane Surface Area	1.4 m <sup>2</sup> (15.1 ft <sup>2</sup> )			
Priming Volume (approximate)				
Shellside	0.40 liters (0.11 gal.)			
Lumenside	0.15 liters (0.04 gal.)			
Pressure Guidelines*				
	X50 or X40 Fiber			
	5-40° C, 7.2 bar			
Maximum Shellside LIQUID	(41-104° F, 105 psig)			
Working Temperature/ Pressure	70° C, 2.1 bar			
If no vacuum is used, 1.05 bar (15 psig) o	(158° F, 30 psig)			
Maximum Applied Gas Pressure	4.8 bar (70 psig)			
Max applied gas pressure is for integrity testing at ambient temperatures. Normal operating pressures are typically lower.				
Maximum Lumenside Liquid	5° C, 6.2 bar (41° F, 90 psig)			
Temperature/Pressure of	15-25° C, 4.8 bar (59-77° F, 70 psig)			
Semibody Contactor	70° C, 1.0 bar (158° F, 15 psig)			
*Pressures are based on non-dangerous				
/97/23/EC. See Operating Guide for press Operating Guide for complete temp/press		angerous liquids and gasses. Also, see		
Note: Liquid pressure should always exce				
Housing Options and Chara	cteristics			
Material	Polypropylene			
Flange Connections				
Shellside	• 1/4 inch NPT female			
(Liquid Inlet/Outlet)	<ul> <li>¾ inch Flaretek<sup>®</sup> (nut included)</li> <li>¼ inch Flaretek<sup>®</sup> (nut included)</li> </ul>			
Note: Overall length with Flaretek conner	• 1/2 inch Flaretek <sup>®</sup> (nut included) ctions increases. See website for all housing drawings.			
Lumenside	1/4 inch NPT female			
Seal Options	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,			
Material	Applications			
K-UPW	Ultra Pure Water			
Viton	General Purpose			
K-EXT	Chemical Extraction (Clampe	ed version only)		
Weight				
Dry	0.5 kg. (1.1 lbs.)			
Liquid full (shellside)	0.9 kg. (2 lbs.)			
Shipping weight	1.2 kg. (2.4 lbs.)			
Regulatory				
Meets RoHS threshold limits. Complies w CFR Title 21 compliant.	ith the PED 97/23/EC and is manufactu	red with sound engineering practice.		

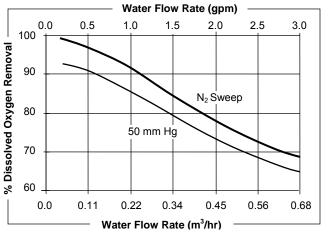
Below: End cap with 3%" or 1/2 " Flaretek® liquid ports

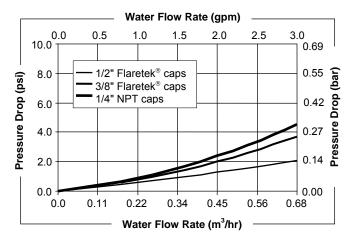


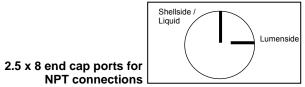
Note: Overall length with Flaretek® fittings increases. See website for all housing option drawings



## 2.5 x 8 EXTRA-FLOW PRODUCT DATA SHEET







Water Flow Rate (gpm) 0.0 0.5 1.0 1.5 2.0 2.5 3.0 100 % 80 Free CO<sub>2</sub> Removal 60 40 20 0 0.45 0.0 0.11 0 22 0.34 0.56 0.68 Water Flow Rate (m<sup>3</sup>/hr)

Cartridge Specifications		
Characteristics	Test Conditions	Specifications
		X50 and X40
Performance 0 <sub>2</sub> Removal	Shellside water flow: 3 gpm, 20°C (68°F) Lumenside N <sub>2</sub> Flow: 1.0 ft <sup>3</sup> /min, 1.0 atm at 20°C	64% minimum
Pressure Drop, psi maximum	Shellside water flow: 3 gpm, 20°C	NPT: 6.8 psi ½ inch Flaretek <sup>®</sup> : 2.2 psi ¾ inch Flaretek <sup>®</sup> : 3.9 psi

Curves represent nominal values. Characteristics may change under different operating conditions.

Test condition O<sub>2</sub> Removal with X40 membrane 20°C: N<sub>2</sub> sweep mode, N2 sweep flow rate: 1 scfm. Vacuum mode: 50 mm Hg

Test condition CO<sub>2</sub> Removal with X50 membrane 25°C: Aircombo, vacuum 150 mm Hg, air sweep G/L 0.4.

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